REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781 Page 61 of 67

5.1.3 D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
Х				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			Х	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

5.1.4 D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
Х			,			D206-781-141	CREW CABIN OVERHEAD
					1		W/O ROTOR BRAKE KIT
	Х					D206-781-143	CREW CABIN OVERHEAD
		l .		l	l		W/ ROTOR BRAKE KIT
		Х				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					Х	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						50004.4	DANS: 14/0 POTOS BOAKS
1						D3821-1	PANEL - W/O ROTOR BRAKE
	1					D3821-3	PANEL – W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4				ļ <u> </u>	NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
	-	1	4			D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
	-	14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
							0540 0/50/540 111
			1			D3823-1 /	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			, 1			D3823-3 "	REAR OVERHEAD, CENTER
			10			AN525-10R24 ,~/	SCREW
			10			NAS43DD3-68	SPACER
	-			1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW
1						1 A14020-10/(10	LOGIVETA

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Revision: **D**Date: 09.07.07

Dart Aerospace Ltd

Duit Ac	lospace Lta							
W/O:			WORK ORDER CHANGES					
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
Part No	:	PAR #:	Fault Category:	NCR: Y	es No DC	A:	Date: _	
•	Resolution:		Disposition:	QA: N/0	Closed: _		Date: _	

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	}	Verification	Annuaral	Approval	
DATE	STEP	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	QC Inspecto
		•							
		•							
						· ·			

NOTE: Date & initial all entries

· Picklist Print

Wednesday, August 25, 2010 10:30:44 AM

Work Order ID: 61438

Parent Item:

D206-781-161KIV

Parent Item Name: Rear Overhead-Ivory



Start Date: 8/25/2010

Start Qty: 1.00

Required Date: 9/1/2010

Page 1

Required Qty: 1.00

Comments:

IPP RevA: New issue DD verified by:EC

	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
5	AN525-10R24		Purchased	No				Each	137.0000	10	10	- .	//	/
					Location		Loc Q	<u>ty</u>	Loc Code					
					ST325			137			1 106	¬ /		
	1					114056		137		<u> </u>	<u> 1 0 900</u>	_6 /	_	•
	D3823-1KIV		Manufactured	No				Each	0.0000	1 3	1 ,			
5	Overhead Rear, LH-Ivory		_								6151	3 (//	
5	D3823-2KIV Overhead Rear, RH-Ivory		Manufactured	No				Each	0.0000		50/	514	A	
· <	D3823-3KIV _i Overhead Rear, Center-Ivory	111111111111/	Manufactured	No				Each	0.0000		(1 (6/	515	Æ)
6	NAS43DD3-68 SPACER		Purchased	No				Each	34.0000	10	1 ₁₀ _		e 14	hully (
					Location	!	Loc Q	<u>)ty</u>	Loc Code					
					ST279			34		_		_		
-						112410		34			M116	1410		

Dart Aerospace Lt	d
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W/O:			WORK ORDER (CHANGES				nds.
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspect
			•					
Part No):	PAR #:	Fault Category:	NCR: Yes	Date: _	Date:		
	Resolution	•	Disposition:	QA: N/C	Closed:		Date: _	

NCR: WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B		Verification	Approval	Approval QC Inspector	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng		
						·			
								-	
*·									
		•							

NOTE: Date & initial all entries

Work Order ID 61438

Wanesday, August 25, 2010 10:30:40 AM



Page 2

Item ID:

D206-781-161KIV

Accept

Setup Start

Revision ID:

Item Name:

Rear Overhead-Ivory

Start Date:

Required Date: 9/1/2010

8/25/2010

Start Oty: 1.00

Req'd Qty: 1.00

Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan: _____

Operation

Description

Date:_____

Tooling: Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool # Plan

Code

Date:

Start Run

Reject

Qty

Accept

Qty

Stop

Reject

Number

Stop

Insp.

Stamp

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D206-781-161KIV

Location:

PPP rev

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/10/18 XX

Dart Aerospace	Ltd
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Dart Ae	rospace Ltd							1 3
W/O:			WORK ORDER	CHANGES				1
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspects	
Part No	:	PAR #:	Fault Category:	By Date Qty Approval Chief Eng / OC Ive	······			
		n:	Disposition:	QA: N/C		Date: _		
NCR:			NFORMANCE (NCR)					
	T		0 11 0 11				T	

NCR:	NCR: WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Ammuoval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
· · · · · · · · · · · · · · · · · · ·				V-lensers					
İ			1 1						

NOTE: Date & initial all entries

Work Order ID 61438

Quality Control

ánesday, August 25, 2010 10:30:40 AM



Page 1

D206-781-161KIV Item ID: Accept Setup Start **Revision ID:** Stop Rear Overhead-Ivory Item Name: Start Oty: 1.00 Start Date: 8/25/2010 **Cust Item ID:** Required Date: 9/1/2010 Req'd Qty: 1.00 **Customer:** Reference: Start Run Date: 10-8-25 Tooling: Date: **Approvals:** Stop Date: SPC (Y/N): Date: Sequence ID/ Reject Operation Set Up/ Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description Code Qty Stamp **Run Hours** Qty Number **Draw Nbr Revision Nbr** 100 0.00 0.00 Memo Photocopy bluefile Ltype labels per PPP D206-781-161KIV Document Control CHG 001 110 Pick Kit 0.00 Packaging 0.00 Memo Packaging 120 QC4- 100% Inspect kits for completeness 0.00 0.00 Memo